

SMOKEY BEAR INSTALLATION INSTRUCTIONS

You will need:

Flat Shovel
Spade Shovel
Drill with Phillips bit
 $\frac{3}{4}$ " socket with ratchet
Mini sledge hammer
24" level

Optional:

Welder
Post hole digger
1 bag of sand
1 bag cement

Step 1: Place base pattern on ground and mark perimeter with spray paint or scribe.

Step 2: Remove ground material from marked area until hole is approximately 3 inches deep. (As an option, you can remove 4 inches of material and add 1 inch of sand for ease of leveling.)

Step 3: Using a 24 inch level, check the bottom of the hole surface for level, and then place the pattern in the hole to check for size.

3a: For additional security, dig a 20-24 inch deep hole in the exact center of the area with a post hole digger and fill with wet concrete. The concrete will bond with the stem anchor that you will be installing in step 5.

Step 4: Set the base in the hole and do a final check for level. Be sure the $1\frac{1}{2}$ " x 4" recessed area and the brass plaque are toward the front.

Step 5: Using a mini sledge hammer, pound the stem anchor into the ground or optional wet concrete through the hole in the center of the base. Make sure the top of the stem anchor is below the surface of the base.

Step 6: Lift Smokey onto the base and into position over the pre-installed bolts. DO NOT place the nuts onto the bolts until Smokey's



shovel is installed. (see step 7)

Step 7: In order to install Smokey's shovel, lean Smokey back on his base plate and insert the shovel handle up through his hand

Step 8: Attach the nuts to the bolts and secure tightly using a $\frac{3}{4}$ " socket with ratchet. For additional security, weld the nuts to the steel base plate so they cannot be removed. Use the touch up paint provided to touch up any welding marks.

Step 9: Backfill the area around Smokey's base.

